



## CYCOLAC™ Resin INP338

### Americas: COMMERCIAL

SABIC INP338 is an ultra high rubber ABS impact modifier resin, and is based on polybutadiene rubber. Offers superior impact efficiency, especially at low temperatures. Reduces notch sensitivity when alloyed with engineering polymers. Disperses easily. Provides abrasion and chemical resistance to polymers. Provides toughness to PVC sheet, profile, electrical conduit and injection molded applications. Increases the impact strength of recycle PVC and other recyclates. Can be blended with polyurethanes and other polymers for improved performance and economics. Can be used to improve the impact performance of PC, polyesters, and CPVC.

TYPICAL PROPERTIES <sup>1</sup>	TYPICAL VALUE	Unit	Standard
<b>MECHANICAL</b>			
Hardness, Shore D	40	-	ASTM D 2240
<b>PHYSICAL</b>			
Specific Gravity	0.95	-	ASTM D 792
Melt Flow Rate, 200°C/3.8 kgf	5.7	g/10 min	ASTM D 1238
Density (Molded)	0.96	g/cm <sup>3</sup>	ISO 1183
Mean Resin Particle Size	180	micrometer	SABIC Method
Total NA Volatiles	0.3	%	SABIC Method
BD	70	%	SABIC Method

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.  
(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.  
(4) Internal measurements according to UL standards.  
(5) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.  
(6) Needs hard coat to consistently pass 60 sec Vertical Burn.

Source GMD, last updated:

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